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PATENT APPLICATION
Q-64233

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Hugo DE WINTER et al

PCT/BE99/00128

Filed October 15, 1999

Appln. No. (NOT YET KNOWN)

Confirmation No. (NOT YET KNOWN)

Filed: April 20, 2001

For: METHOD FOR MANUFACTURING A MULTI-LAYERED MOULDED SYNTHETIC
PART AND THUS OBTAINED PART

PRELIMINARY AMENDMENT

Commissioner for Patents
Washington, D.C. 20231

Sir:

Preliminary to examination of the above-identified Application, please make the
following amendments:

IN THE CLAIMS:

2. (Amended) A method according to claim 1, characterized in that said thermosetting
material is a polyurethane material.

3. (Amended) A method according to claim 1, characterized in that said preformed skin
is made by a spray, a RIM or a slush moulding process.

4. (Amended) A method according to claim 1, characterized in that the thermoplastic
material for the carrier is moulded to the back of the skin according to an injection pressure
moulding process in a mould which is only partially closed before the thermoplastic material is
injected therein in molten state and which is further closed during and/or after the injection of the

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